

# CI867A

## ABB Ability™ System 800xA® hardware selector



MODBUS TCP is an open industry standard widely spread due to its ease of use. It is a request response protocol and offers services specified by function codes.

MODBUS TCP combines the MODBUS RTU with standard Ethernet and universal networking standard TCP. It is an application-layer messaging protocol, positioned at level 7 of the OSI model. The CI867A/TP867 is used for connection between an AC 800M controller and external Ethernet devices using Modbus TCP protocol.

The CI867 expansion unit contains the CEX-Bus logic, a communication unit and a DC/DC converter that supplies appropriate voltages from the +24 V supply via the CEX-Bus. The Ethernet cable must be connected to the main network through an Ethernet switch.

The CI867A module will only work with System 800xA 6.0.3.3, 6.1.1. and subsequent versions.

### Features and benefits

- The CI867A can be set redundant and supports hot swap.
- CI867A is a single channel Ethernet unit; Ch1 supports full duplex with 100 Mbps speed. Both master and slave functionality are supported.
- A maximum of 70 slave and 8 master units per CI867A can be used.

General info	
Article number	3BSE092689R1
Communication protocol	MODBUS TCP
Master or slave	Master/Slave
Number of channels	1 channel
Transmission speed	10/100 Mbit/s (Ch1)
Line redundancy	No
Module redundancy	Yes
Hot Swap	Yes
Used together with HI Controller	Yes

Detailed data	
Max units on CEX bus	12
Connector	RJ-45 female (8-pin)

---

**Environment and certification**

Temperature, Operating	+5 to +55 °C (+41 to +131 °F)
Temperature, Storage	-40 to +70 °C (-40 to +158 °F)
Altitude	2000 m according to IEC/EN 61131-2
Pollution degree	Degree 2 according to IEC/EN 61131-2
Corrosion protection	G3 compliant to ISA 71.04
Relative humidity	5 to 95 %, non-condensing
Protection class	IP20 according to EN60529, IEC 529
CE-marking	Yes
Electrical Safety	UL 61010-1, UL 61010-2-201
Hazardous location	UL 60079-15, cULus Class 1, Zone 2, AEx nA IIC T4, ExnA IIC T4Gc X
Marine certificates	DNV-GL, (Pending: ABS, BV, LR)
RoHS compliance	DIRECTIVE/2011/65/EU (EN 50581:2012)
WEEE compliance	DIRECTIVE/2012/19/EU

---

---

**Dimensions**

Width	59 mm (2.3 in.)
Height	185 mm (7.3 in.)
Depth	127.5 mm (5.0 in.)
Weight (including base)	700 g (1.5 lbs)

---

---

[solutions.abb/800xA](https://solutions.abb/800xA)  
[solutions.abb/controlsystems](https://solutions.abb/controlsystems)

---

800xA and Symphony Plus is a registered trademark of ABB. All rights to other trademarks reside with their respective owners.

We reserve the right to make technical changes to the products or modify the contents of this document without prior notice. With regard to purchase orders, the agreed particulars shall prevail. ABB does not assume any responsibility for any errors or incomplete information in this document.

We reserve all rights to this document and the items and images it contains. The reproduction, disclosure to third parties or the use of the content of this document – including parts thereof – are prohibited without ABB's prior written permission.

Copyright© 2025 ABB All rights reserved